## BOEN Oak planks

## Gradings



		Adagio Select	Andante Nature	Animoso* Country	Vivo Canyon	Espressivo
		50000	T YOU WITE			
Sound Sapwood	Size	-	max. 1/4 in width, 1/2 in length	-	max. 3/4 in width	max. 3/4 in width
	Amount	-	max. 10% of boards	-	no limit	no limit
Knots, sound and intergrown		< 5 cm	< 3 cm	< 5 cm	no limit	no limit
Knots, filled		< 2 cm	<1 cm	< 3 cm	< 5 cm, max. 2 Knots per board	< 9x5 cm
Knots, cracked and filled		< 4 cm	< 2 cm	< 5 cm	< 10 cm	no limit
Demolition gap		-	-	max. < 1x3 mm	max. < 1x3 mm	Х
"Cat spots"		X	X	Х	X	Х
Slope of grain		X	X	Х	X	Х
Colour varation		moderate	moderate	middle	greater	great
White stripes (Moonrings)		-	-	х	×	x
Medullary ray		X	X	Х	X	Х
Splits, filled with putty		-	-	Х	max. 10 cm in length	Х
Windshake		-	-	max. 3 cm Länge	X	Х
Bark pockets (max. 2 per board)		-	-	max. 15 cm in length, max. 5 mm in width (filled)	max. 30 cm in length, max. 5 mm in width (filled)	х
Biodeteration/ Wormholes		Adagio / Andante "sehr elten, max. 3 pro Diele		Animoso / Vivo "sehr selten, max. 5 pro Diele		Espressivo max. 15 pro Diele
Stick marks		-	-	-	X	X

According to EN 13489, 3% of the strips in a batch may be from other classes.

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<sup>\*</sup> Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish. Following colors are using this grading: Oak Grey Pepper, Grey Harmony, Horizon, India Grey, Brazilian Brown, Soft Brown, Medium Grey, Fresh White, Oak Semi Smoked, Oak Semi Smoked white.